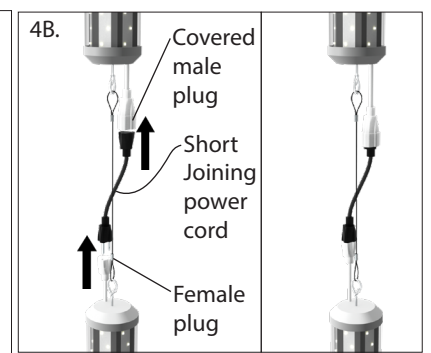
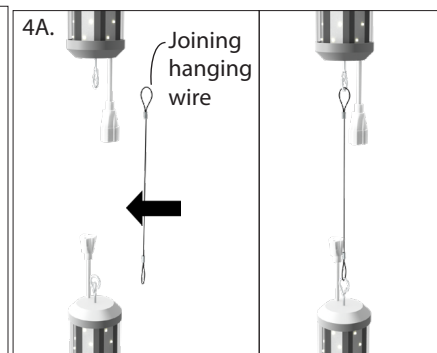
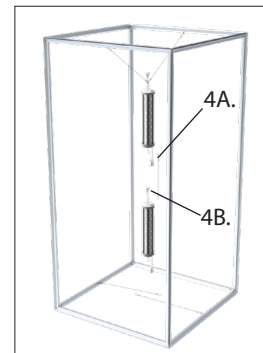
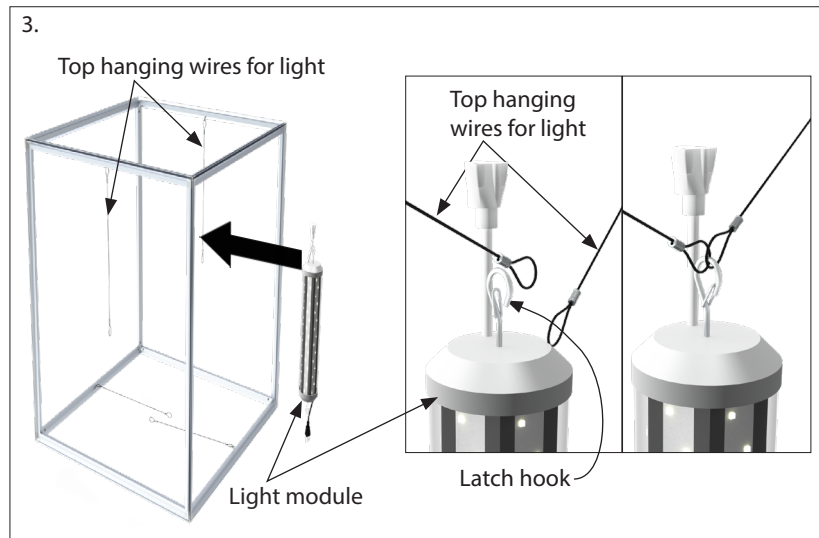
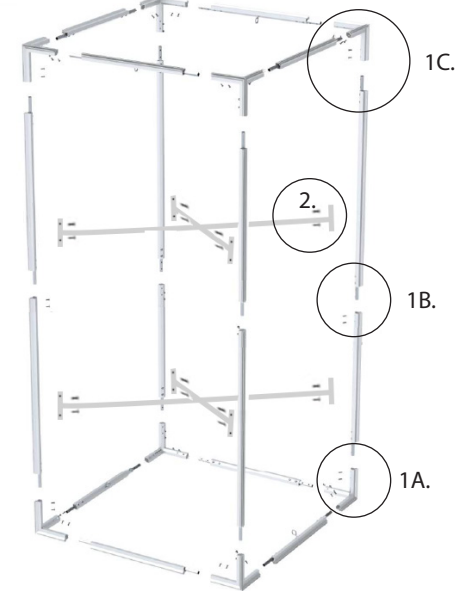
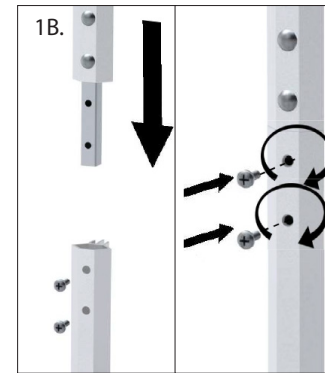
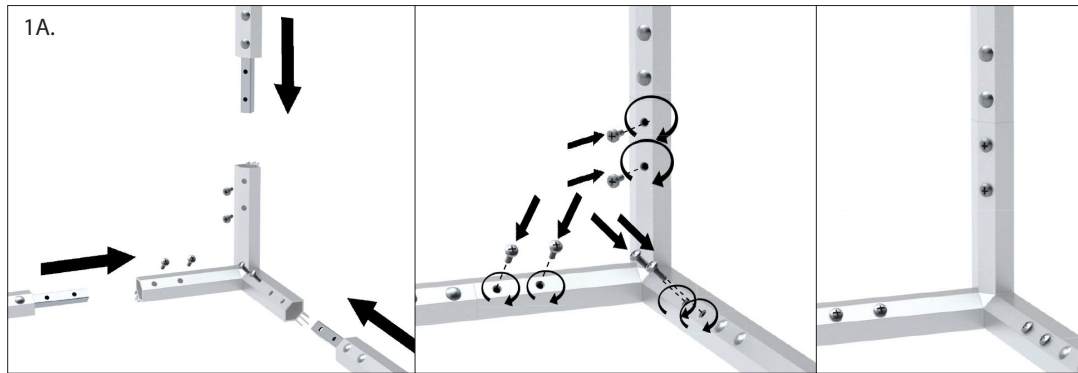
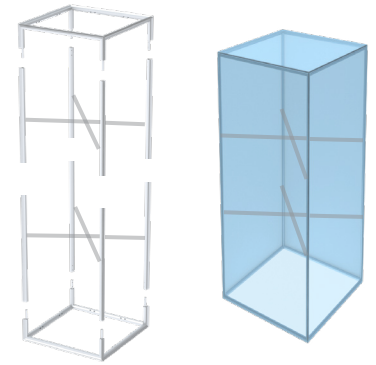


Charisma SEG 3D Lit™ - XS Series with with Welded Corners

Frame Assembly - The ends of each upright section are numbered with stickers. Connect 1 to 1, 2 to 2, 3 to 3 etc, with the following steps.

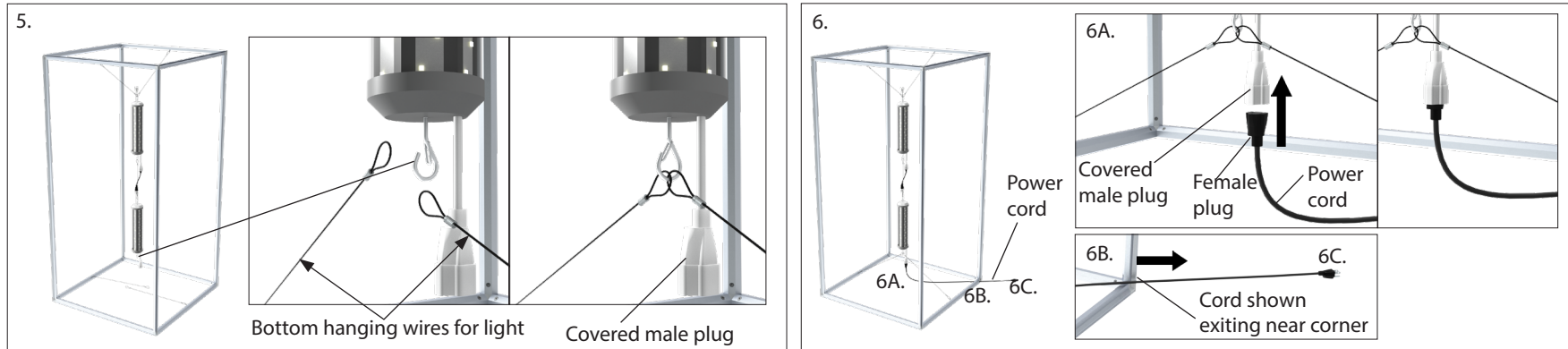
1. 1A: Connect the first upright half section (A) to the base section, fasten the upright to the base using the screws provided. Repeat for each bottom-half section. 1B: Once the bottom section of each upright is fully tightened, install each upright upper section. 1C: Connect the top section to the 4 uprights using the screws provided.
2. The cross-brace ends are numbered matching the upright section it needs to connect to. Connect the cross-brace sections to the uprights, using the screws provided. Connect brace 2 to upright 2 etc.
3. Hang the first light from the wires at the top and wires on the bottom. Each end of the light module has a hook with a spring loaded latch. Depress the spring loaded latch at the top of the light module and hang the top wires to the top hook.
4. Depress the spring loaded latch of the bottom hook on the 1st light, and connect the provided Joining hanging wire to the bottom hook of the 1st light. Depress the spring loaded latch on the top hook of the 2nd light, and connect the free end of the wire to the top hook of the 2nd light. Connect the short power cord to the bottom covered male plug of the 1st light and top female plug of the 2nd light.



Charisma SEG 3D Lit™ - XS Series with with Welded Corners

Frame Assembly (continued)

5. Connect the bottom of the last light module to the bottom hanging points. All light modules should have a vertical orientation.
6. Plug the female end of the included long AC power cord into covered male end of the last light module. Identify where the power cable will exit the 3D box, and place cord through that point before installing graphics. Plug cable into power before installing graphics to ensure light is working, then unplug from power while installing graphics.



Graphic Installation

7. To install the graphic, take Corner A with the pull tag on it and press about 6"-10" of silicone into the frame channel. Repeat for the opposite Corner B. Repeat for Corner C. Lastly, repeat for the final corner.
8. After all corners are pressed in, press the silicone into the frame channel at the mid-points on all four sides. This prevents the graphic from bunching up or stretching too much and will ensure a smooth and tight fit.
9. Press silicone into frame evenly between the corners and midpoints.
10. To remove the graphic from the frame, simply pull up on the pull tag.
11. Repeat graphic installation for remaining sides (not shown).
12. Note – One side or corner of the graphic may need to be not be fully installed to allow power cable to exit the light box
13. Connect power cord to electrical supply.

